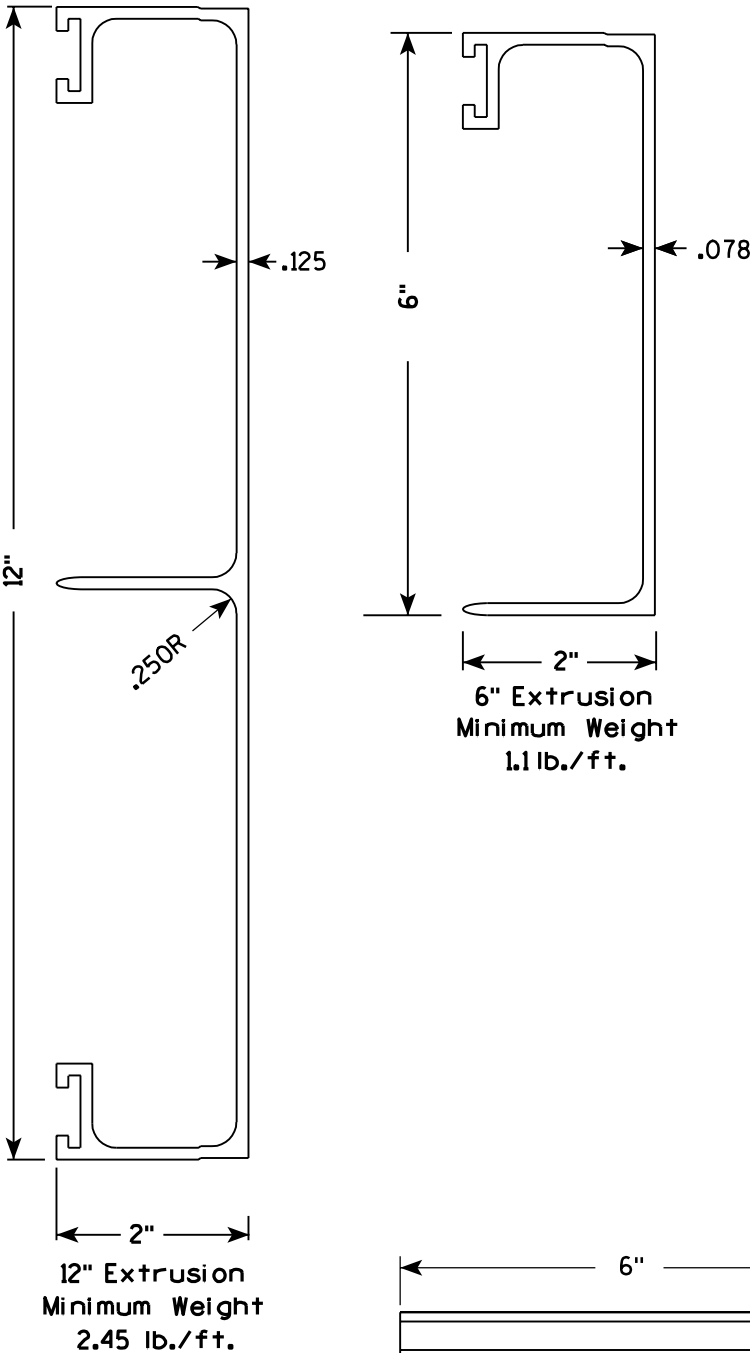


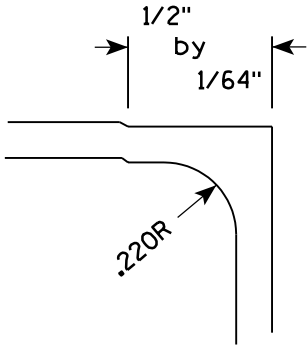
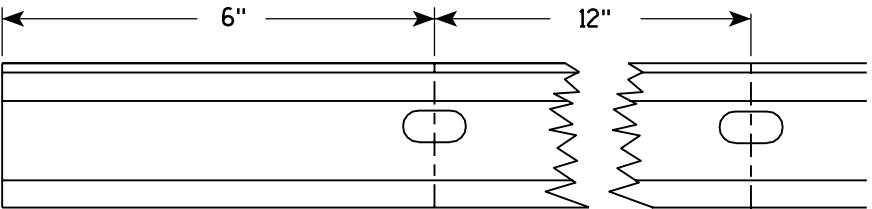
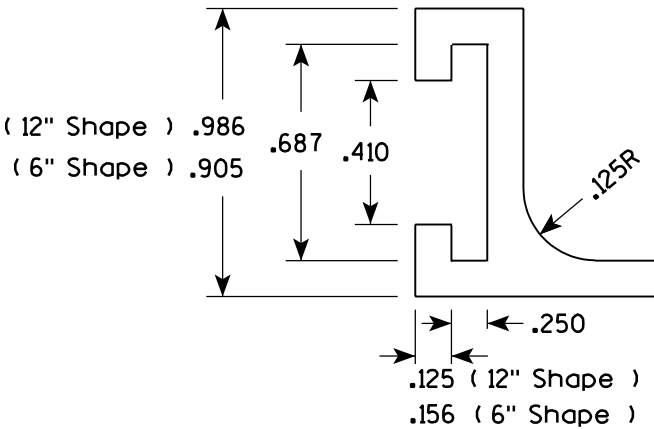
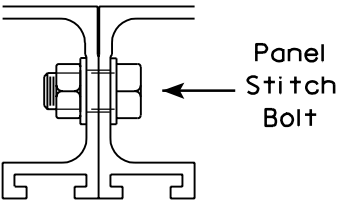
Extruded Shape

Hardware



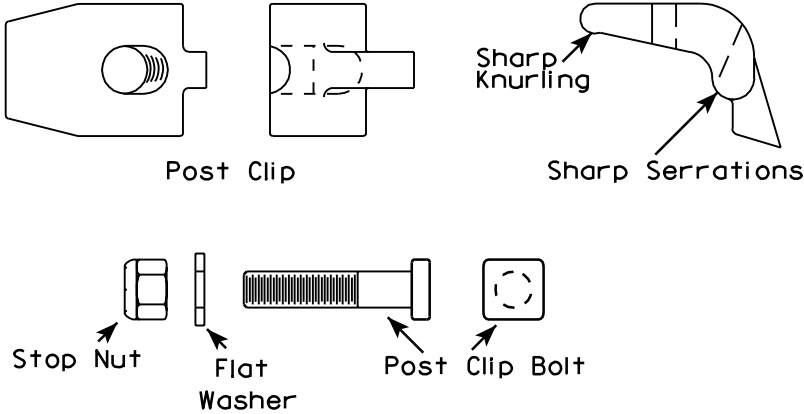
STITCH BOLT, WASHER & NUT

The hardware includes:  
3/8 " - 16 X 3/4 " Economy Bolt 2024-T4 alloy  
3/8 " - Stainless steel stop nut  
3/8" X .064 Flat Washers, Alclad 2024-T4 alloy



POST CLIP, POST CLIP BOLT, WASHER & NUT

Post Clip shall be Alum. Alloy 356-T6  
Post Clip Bolt shall be Stainless Steel.  
Flat washer shall be 3/8" X .091, Stainless Steel.  
Stop nut shall be stainless steel.



NOTES

1. The contractor may select any brand of extrusion that conforms to the illustrations or meets with the approval of the engineer, but all extrusions used on this contract shall be of the same brand.
2. Panel Stitch Bolts shall be used to assemble adjacent panels. Maximum stitch bolt spacing shall be 24" C-C, and a minimum of 4 bolts shall be used to connect any two extrusions.
3. Post Clips shall be used to attach the sign panel to the sign support.

ALUMINUM EXTRUSIONS FOR  
TYPE I SIGNS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Chester J. Spang*  
for State Traffic Engineer  
DATE 11/18/99 PLATE NO. A5-2.9

PROJECT NO:

SHEET NO:

E